

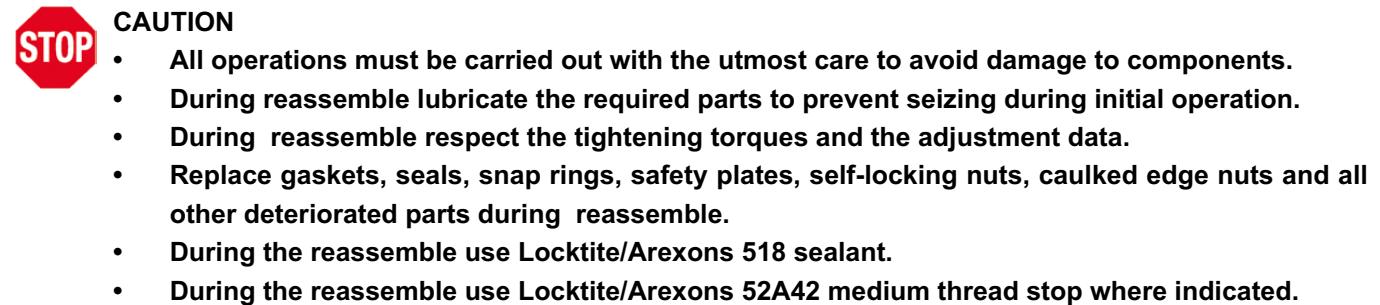
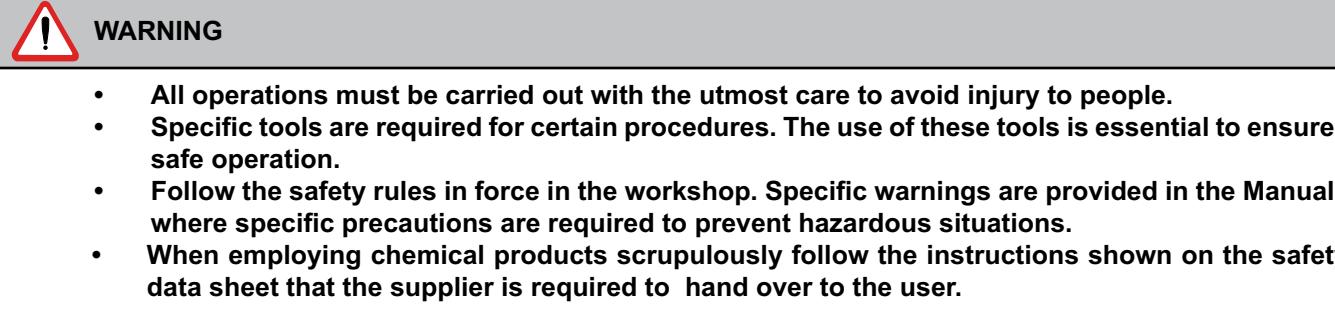


® Automobili Lamborghini S.p.A.

The information and procedures published below are strictly confidential and exclusively for the Lamborghini Dealer Network and Authorized Service Points. All copyrights are property of Automobili Lamborghini S.p.A based on copyright law. All of the PDF chapters in the WEB workshop manuals described below are based on information available at the time of publication. The company reserves the right to make updates and modifications. The following are prohibited: reprinting, reproduction, forwarding to unauthorized people and/or third parties, and translation, including partial, without written authorization from Automobili Lamborghini S.p.A.



Transmission housing assembly



**® Automobili Lamborghini S.p.A.**

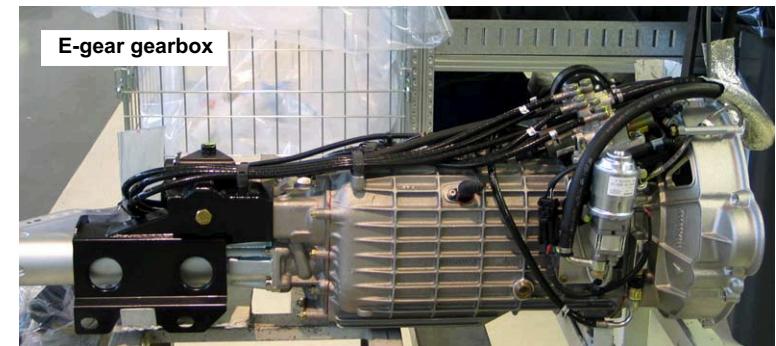
The information and procedures published below are strictly confidential and exclusively for the Lamborghini Dealer Network and Authorized Service Points. All copyrights are property of Automobili Lamborghini S.p.A based on copyright law. All of the PDF chapters in the WEB workshop manuals described below are based on information available at the time of publication. The company reserves the right to make updates and modifications. The following are prohibited: reprinting, reproduction, forwarding to unauthorized people and/or third parties, and translation, including partial, without written authorization from Automobili Lamborghini S.p.A.

During reassemble operation, follow the removal procedure in reverse order, and in particular:

1. Install the gearbox-clutch housing assembly to the engine and tighten the mounting screws



Manual gearbox



E-gear gearbox

Fig.1



® Automobili Lamborghini S.p.A.

The information and procedures published below are strictly confidential and exclusively for the Lamborghini Dealer Network and Authorized Service Points. All copyrights are property of Automobili Lamborghini S.p.A based on copyright law. All of the PDF chapters in the WEB workshop manuals described below are based on information available at the time of publication. The company reserves the right to make updates and modifications. The following are prohibited: reprinting, reproduction, forwarding to unauthorized people and/or third parties, and translation, including partial, without written authorization from Automobili Lamborghini S.p.A.

1. Clean and degrease thoroughly the contact surfaces between the clutch housing and the gearbox.
2. Apply Locktite 518 on the contact surfaces between the clutch housing and the gearbox.

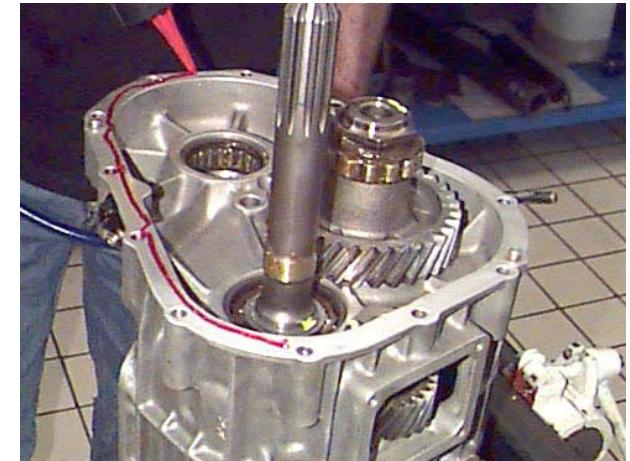


Fig.2

3. Introduce the clutch housing on the gearbox stud bolts paying attention that the countershaft transmission gear bearing rollers do not come out of their seats.
4. Tap the clutch housing with a rubber hammer to fit it into place; introduce the mounting nuts with corrugated washers and tighten to the prescribed torque:

Clutch housing mounting nuts; **tightening torque(000800-3d)**
 Clutch housing screws; **tightening torque(000800-3d)**



Fig.3



® Automobili Lamborghini S.p.A.

The information and procedures published below are strictly confidential and exclusively for the Lamborghini Dealer Network and Authorized Service Points. All copyrights are property of Automobili Lamborghini S.p.A based on copyright law. All of the PDF chapters in the WEB workshop manuals described below are based on information available at the time of publication. The company reserves the right to make updates and modifications. The following are prohibited: reprinting, reproduction, forwarding to unauthorized people and/or third parties, and translation, including partial, without written authorization from Automobili Lamborghini S.p.A.

5. Clean and degrease thoroughly the contact surfaces between the cover and the gearbox.
6. Apply red paste to the cover and to the bearing surface on the gearbox.
7. Position the cover, fasten it by means of the screws (A-Fig.4) and tighten to the prescribed torque:
Cover mounting screws: **tightening torque (000800-4c)**
8. Install the cover shift control rod mounting pin to the shift lever device pin (Manual gearbox)
Tighten the mounting screw with Loctite medium-strength thread sealant (e-gear).
9. Grease the joint and position the guard.

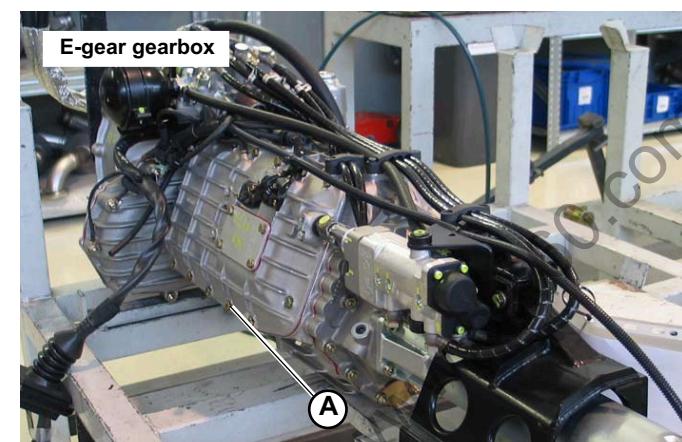
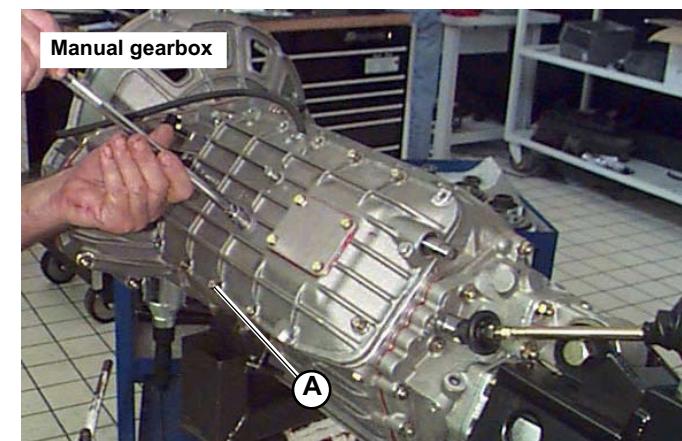
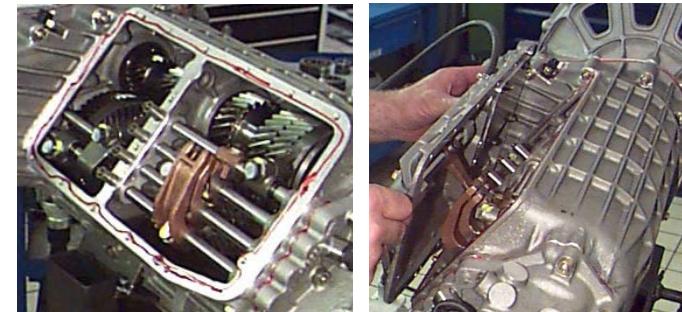


Fig.4